

UPM Office presentation

Technical details for Docelles

Production Unit:	Docelles
Description:	Extra white uncoated woodfree paper. High opacity for two-sided printability.
Printing method:	B/W inkjet printing, B/W laser printing, Colour inkjet printing, Copying
End use:	High-quality documents
Furnish:	Chemical pulp
Finish:	Machine finished
Wrapping:	Strong kraft paper
Certificates and labels:	OHSAS 18001, Permanent Paper ISO 9706, ISO 14001, European Eco-label, FSC Chain-of-Custody

Technical Target Values for Docelles

Basis Weight (g/m ²)	80.0	90.0	100.0
Bulk (ISO 534) (cm ³ /g)	1.36	1.34	1.32
Roughness Bendtsen (ISO 8791-2) (ml/min)	180	180	200
Brightness D65 (ISO 2470-2) (%)	114	114	114
CIE Whiteness (%)	172	172	172
Opacity ISO (2471) (%)	93.5	94	96